FINISH AND REFINISH WORK SHEET ADDENDUM - 7/12

Frame Prep charges (repaints only):

1.Strip Steel, Ti, Alu. frame	100.00
2.Composite wishbone upcharge	150.00
3.Full composite frame prep.	hourly
4.Full Glass bead and Prime (as part of	N/C
paint job)	

Paint charges:

1.Single color paint job	550.00
2.Each additional color	75.00
3.Pearl coats - each	75.00
4.Candy finishes - each	125.00
5.Candy Pearl finishes - each	125.00
6.Traveling finishes	300.00
A. Each additional	100.00
7. Airbrush work per hour	100.00
8.Clearcoats - basic	N/C
9.Clearcoats - full buried decals	100.00

Excess Labor charges:

1.Simple mask - each	20.00
2.Complex mask - each	40.00
3.Custom masks va	aries
4.Lettering stencils - small (name, etc.)	50.00
5.Letting stencils - large (Down tube lettering)	75.00
6.Stencil outlines - each	150.00
7.Pantegraph fills - each	30.00
8.Cutout fills - each	10.00

Art Work:

1.Graphic Artwork per hour	75.00
2.Custom Graphic production	per cost
3.Custom Artwork application	included
4.Decal application;	
I.Dry fix	n/c
II.Water transfer	50.00 and up
III.Vinyl lettering	n/c
IV.Varnish transfers	100.00 and up