

FINISH AND REFINISH WORK SHEET

ADDENDUM - 1/10

Frame Prep charges (repaints only):

1.Strip Steel, Ti, Alu. frame	50.00
2.Composite wishbone upcharge	150.00
3.Full composite frame prep.	hourly
4.Nickel plate steel dropout faces (4)	100.00
5.Full Glass bead and Prime (as part of paint job)	N/C

Paint charges:

1.Single color paint job	450.00
2.Each additional color	75.00
3.Pearl coats - each	75.00
4.Candy finishes - each	125.00
5.Candy Pearl finishes - each	125.00
6.Traveling finishes	300.00
A. Each additional	100.00
7. Airbrush work per hour	100.00
8.Clearcoats - basic	N/C
9.Clearcoats - full buried decals	100.00

Excess Labor charges:

1.Simple mask - each	20.00
2.Complex mask - each	40.00
3.Custom masks	varies
4.Lettering stencils - small (name, etc.)	50.00
5.Letting stencils - large (Down tube lettering)	75.00
6.Stencil outlines - each	150.00
7.Pantegraph fills - each	30.00
8.Cutout fills - each	10.00

Art Work:

1.Graphic Artwork per hour	75.00
2.Custom Graphic production	per cost
3.Custom Artwork application	included
4.Decal application;	
I.Dry fix	n/c
II.Water transfer	50.00 and up
III.Vinyl lettering	n/c
IV.Varnish transfers	100.00 and up

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